

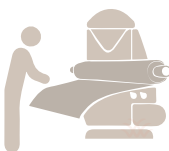
# OPERATIONS

# Quality Control

## THINGS TO KNOW



Fabrics will be inspected within 4 business days of receipt. For shipments of **1-200 yards**, **100%** will be inspected. Shipments of **201-400 yards**, **50%** will be inspected. For all shipments over **400 yards**, **10%** will be inspected.



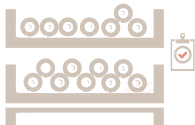
During the inspection process we review yardage, width, color, pinholes, splices, and defects. Performing inspection in the first 4 business days ensures valuable time will not be lost in meeting customer deadlines.

A fabric shipment will fail inspection if:



- **At less than 20 yards:** it is in more than one piece and/or it has one flaw.
- **At 20-50 yards:** it is in more than one piece and/or it has more than three flaws.
- **At 50-100 yards:** it is in more than two pieces and/or it has more than five flaws.
- **At more than 100 yards:** it has more than one flaw per 10 yards.

All shipments will fail inspection if they have color and width variations and/or are less than 99% or greater than 110% of requested yardage.



After fabric passes inspection, it is given a unique sales order identification number in our ERP system and tracked to a specific holding bin. This allows our project team to accurately schedule and pick fabric for manufacturing.

COM  
— vs. —  
TW

If **COM** fabric fails inspection we will notify our customer and send pictures with an inspection report. The vendor and purchaser will then work directly to resolve. If **Threadwell-provided** fabric fails inspection, we will contact the fabric manufacturer and resolve directly.